## BUH515D

## HIGH VOLTAGE FAST-SWITCHING NPN POWER TRANSISTOR

- SGS-THOMSON PREFERRED SALESTYPE
- HIGH VOLTAGE CAPABILITY
- U.L. RECOGNISED ISOWATT218 PACKAGE (U.L. FILE \# E81734 (N))
- NPN TRANSISTOR WITH INTEGRATED FREEWHEELING DIODE


## APPLICATIONS:

- HORIZONTAL DEFLECTION FOR COLOUR TV


## DESCRIPTION

The BUH515D is manufactured using Multiepitaxial Mesa technology for cost-effective high performance and uses a Hollow Emitter structure to enhance switching speeds.
The BUH series is designed for use in horizontal deflection circuits in televisions and monitors.


ISOWATT218

## INTERNAL SCHEMATIC DIAGRAM



ABSOLUTE MAXIMUM RATINGS

| Symbol | Parameter | Value | Unit |
| :---: | :--- | :---: | :---: |
| $\mathrm{V}_{\mathrm{CBO}}$ | Collector-Base Voltage $\left(\mathrm{I}_{\mathrm{E}}=0\right)$ | 1500 | V |
| $\mathrm{~V}_{\mathrm{CEO}}$ | Collector-Emitter Voltage $\left(\mathrm{I}_{\mathrm{B}}=0\right)$ | 700 | V |
| $\mathrm{~V}_{\text {EBO }}$ | Emitter-Base Voltage $\left(\mathrm{IC}_{\mathrm{C}}=0\right)$ | 5 | V |
| $\mathrm{I}_{\mathrm{C}}$ | Collector Current | 8 | A |
| $\mathrm{I}_{\mathrm{CM}}$ | Collector Peak Current $\left(\mathrm{t}_{\mathrm{p}}<5 \mathrm{~ms}\right)$ | 15 | A |
| $\mathrm{I}_{\mathrm{B}}$ | Base Current | 5 | A |
| $\mathrm{I}_{\mathrm{BM}}$ | Base Peak Current $\left(\mathrm{t}_{\mathrm{p}}<5 \mathrm{~ms}\right)$ | 8 | A |
| $\mathrm{P}_{\text {tot }}$ | Total Dissipation at $\mathrm{T}_{\mathrm{C}}=25^{\circ} \mathrm{C}$ | 50 | W |
| $\mathrm{~T}_{\text {stg }}$ | Storage Temperature | -65 to 150 | ${ }^{\circ} \mathrm{C}$ |
| $\mathrm{T}_{\mathrm{j}}$ | Max. Operating Junction Temperature | 150 | ${ }^{\circ} \mathrm{C}$ |

THERMAL DATA

| $R_{\text {thj-case }}$ | Thermal Resistance Junction-case | Max | 2.5 | ${ }^{\circ} \mathrm{C} / \mathrm{W}$ |
| :---: | :--- | :--- | :--- | :--- |

ELECTRICAL CHARACTERISTICS ( $\mathrm{T}_{\text {case }}=25^{\circ} \mathrm{C}$ unless otherwise specified)

| Symbol | Parameter | Test Conditions | Min. | Typ. | Max. | Unit |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| ICES | Collector Cut-off Current ( V be $=0$ ) | $\begin{aligned} & \mathrm{V}_{\mathrm{CE}}=1300 \mathrm{~V} \\ & \mathrm{~V}_{\mathrm{CE}}=1500 \mathrm{~V} \\ & \mathrm{~V}_{\mathrm{CE}}=1500 \mathrm{~V} \quad \mathrm{~T}_{\mathrm{j}}=125^{\circ} \mathrm{C} \\ & \hline \end{aligned}$ |  |  | $\begin{gathered} 10 \\ 0.2 \\ 2 \end{gathered}$ | $\begin{aligned} & \mu \mathrm{A} \\ & \mathrm{~mA} \\ & \mathrm{~mA} \end{aligned}$ |
| $\mathrm{I}_{\text {ebo }}$ | Emitter Cut-off Current ( $\mathrm{IC}_{\mathrm{C}}=0$ ) | $\mathrm{V}_{\mathrm{EB}}=5 \mathrm{~V}$ |  |  | 200 | mA |
| $\mathrm{V}_{\mathrm{CE} \text { (sat)* }}$ | Collector-Emitter Saturation Voltage | $\mathrm{I}_{\mathrm{C}}=5 \mathrm{~A} \quad \mathrm{I}_{\mathrm{B}}=1.25 \mathrm{~A}$ |  |  | 1.5 | V |
| $\mathrm{V}_{\mathrm{BE} \text { (sat)* }}$ | Base-Emitter Saturation Voltage | $\mathrm{I}_{\mathrm{C}}=5 \mathrm{~A} \quad \mathrm{I}_{\mathrm{B}}=1.25 \mathrm{~A}$ |  |  | 1.3 | V |
| $\mathrm{hFE}^{*}$ | DC Current Gain | $\begin{array}{lll} \hline \mathrm{IC}=5 \mathrm{~A} & \mathrm{~V}_{\mathrm{CE}}=5 \mathrm{~V} & \\ \mathrm{I}_{\mathrm{C}}=5 \mathrm{~A} & \mathrm{~V}_{\mathrm{CE}}=5 \mathrm{~V} & \mathrm{~T}_{\mathrm{j}}=100^{\circ} \mathrm{C} \\ \hline \end{array}$ | $\begin{aligned} & 5 \\ & 3 \\ & \hline \end{aligned}$ |  | 10 |  |
| $\begin{aligned} & \mathrm{t}_{\mathrm{s}} \\ & \mathrm{t}_{\mathrm{f}} \\ & \hline \end{aligned}$ | RESISTIVE LOAD <br> Storage Time <br> Fall Time | $\begin{array}{ll} \hline \mathrm{V}_{\mathrm{CC}}=400 \mathrm{~V} & \mathrm{I}_{\mathrm{C}}=5 \mathrm{~A} \\ \mathrm{I}_{\mathrm{B} 1}=1.5 \mathrm{~A} & \mathrm{I}_{\mathrm{B} 2}=-2.5 \mathrm{~A} \end{array}$ |  | $\begin{aligned} & 2.4 \\ & 170 \end{aligned}$ | $\begin{array}{r} 3.6 \\ 260 \\ \hline \end{array}$ | $\begin{aligned} & \mu \mathrm{s} \\ & \mathrm{~ns} \end{aligned}$ |
| $\begin{aligned} & \mathrm{t}_{\mathrm{s}} \\ & \mathrm{t}_{\mathrm{f}} \end{aligned}$ | INDUCTIVE LOAD <br> Storage Time <br> Fall Time | $\begin{array}{ll} \hline \mathrm{I}_{\mathrm{C}}=5 \mathrm{~A} & \mathrm{f}=15625 \mathrm{~Hz} \\ \mathrm{I}_{\mathrm{B} 1}=1.25 \mathrm{~A} & \mathrm{I}_{\mathrm{B} 2}=-2.5 \mathrm{~A} \\ \mathrm{~V}_{\text {ceflyback }}=1050 \sin \left(\frac{\pi}{10} 10^{6}\right) \mathrm{t} & \mathrm{~V} \end{array}$ |  | $\begin{aligned} & 3.5 \\ & 450 \end{aligned}$ |  | $\begin{aligned} & \mu \mathrm{s} \\ & \mathrm{~ns} \end{aligned}$ |
| $V_{F}$ | Diode Forward Voltage | $\mathrm{IF}=5 \mathrm{~A}$ |  |  | 2 | V |

* Pulsed: Pulse duration = $300 \mu \mathrm{~s}$, duty cycle $1.5 \%$

Safe Operating Area


Thermal Impedance


Derating Curve


Collector Emitter Saturation Voltage


Power Losses at 16 KHz


DC Current Gain


Base Emitter Saturation Voltage


Switching Time Inductive Load at 16 KHz (see figure 2)


Switching Time Resistive Load


## BASE DRIVE INFORMATION

In order to saturate the power switch and reduce conduction losses, adequate direct base current $l_{B 1}$ has to be provided for the lowest gain $h_{F E}$ at $100^{\circ} \mathrm{C}$ (line scan phase). On the other hand, negative base current IB2 must be provided to turn off the power transistor (retrace phase). Most of the dissipation, especially in the deflection application, occurs at switch-off. Therefore it is essential to determine the value of $\mathrm{I}_{\mathrm{B} 2}$ which minimizes power losses, fall time $\mathrm{t}_{f}$ and, consequently, $\mathrm{T}_{\mathrm{j}}$. A new set of curves have been defined to give total power losses, $\mathrm{t}_{\mathrm{s}}$ and $\mathrm{t}_{\mathrm{f}}$ as a function of $I_{B 2}$ at 16 KHz frequencies for choosing the optimum negative drive. The test circuit is illustrated in fig. 1.

Inductance $\mathrm{L}_{1}$ serves to control the slope of the negative base current $l_{B 2}$ to recombine the excess carrier in the collector when base current is still present, this avoid any tailing phenomenon in the collector current.
The values of $L$ and $C$ are calculated from the following equations:
$\frac{1}{2} L(I C)^{2}=\frac{1}{2} C\left(V_{C E F I}\right)^{2}$

$$
\omega=2 \pi f=\frac{1}{\sqrt{L C}}
$$

Where $\mathrm{I}_{\mathrm{C}}=$ operating collector current, $\mathrm{V}_{\mathrm{CEfl}}=$ flyback voltage, $f=$ frequency of oscillation during retrace.

Figure 1: Inductive Load Switching Test Circuit


Figure 2: Switching Waveforms in a Deflection Circuit


| DIM. | mm |  |  | inch |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | MIN. | TYP. | MAX. | MIN. | TYP. | MAX. |
| A | 5.35 |  | 5.65 | 0.210 |  | 0.222 |
| C | 3.3 |  | 3.8 | 0.130 |  | 0.149 |
| D | 2.9 |  | 3.1 | 0.114 |  | 0.122 |
| D1 | 1.88 |  | 2.08 | 0.074 |  | 0.081 |
| E | 0.75 |  | 1 | 0.029 |  | 0.039 |
| F | 1.05 |  | 1.25 | 0.041 |  | 0.049 |
| G | 10.8 |  | 11.2 | 0.425 |  | 0.441 |
| H | 15.8 |  | 16.2 | 0.622 |  | 0.637 |
| L1 | 20.8 |  | 21.2 | 0.818 |  | 0.834 |
| L2 | 19.1 |  | 19.9 | 0.752 |  | 0.783 |
| L3 | 22.8 |  | 23.6 | 0.897 |  | 0.929 |
| L4 | 40.5 |  | 42.5 | 1.594 |  | 1.673 |
| L5 | 4.85 |  | 5.25 | 0.190 |  | 0.206 |
| L6 | 20.25 |  | 20.75 | 0.797 |  | 0.817 |
| M | 3.5 |  | 3.7 | 0.137 |  | 0.145 |
| N | 2.1 |  | 2.3 | 0.082 |  | 0.090 |
| U |  |  |  |  | 0.181 |  |



Information furnished is believed to be accurate and reliable. However, SGS-THOMSON Microelectronics assumes no responsability for the consequences of use of such information nor for any infringement of patents or other rights of third parties which may results from its use. No license is granted by implication or otherwise under any patent or patent rights of SGS-THOMSON Microelectronics. Specifications mentioned in this publication are subject to change without notice. This publication supersedes and replaces all information previously supplied. SGS-THOMSON Microelectronics products are notauthorized for use as critical components in life support devices or systems without express written approval of SGS-THOMSON Microelectonics.
© 1997 SGS-THOMSON Microelectronics - Printed in Italy - All Rights Reserved
SGS-THOMSON Microelectronics GROUP OF COMPANIES
Australia - Brazil - Canada- China- France - Germany - Hong Kong - Italy - Japan- Korea - Malaysia - Malta - Morocco - The Netherlands Singapore - Spain - Sweden - Switzerland - Taiwan - Thailand - United Kingdom - U.S.A

