

## **Registered** access

| Modbus | Dec | Hex  | Register Name         | Access       | Description                                                                     |
|--------|-----|------|-----------------------|--------------|---------------------------------------------------------------------------------|
| 30001  | 0   | 0x00 | Version/Type          | Read         | Version and Type of<br>the device                                               |
| 30002  | 1   | 0x01 | Switches              | Read         | Switches state                                                                  |
| 40003  | 2   | 0x02 | Baud rate             | Read &Write  | RS485 baud rate                                                                 |
| 40004  | 3   | 0x03 | Stop Bits & Data Bits | Read & Write | No of Stop bits &<br>Data Bits                                                  |
| 40005  | 4   | 0x04 | Parity                | Read & Write | Parity bit                                                                      |
| 40006  | 5   | 0x05 | Response Delay        | Read & Write | Response delay in<br>ms                                                         |
| 40007  | 6   | 0x06 | Modbus Mode           | Read & Write | Modbus Mode (ASCII<br>or RTU)                                                   |
| 40010  | 9   | 0x09 | Analog Filtering      | Read & Write | Configuration analog filtering                                                  |
| 40033  | 32  | 0x20 | Received packets MSB  | Read & Write | No of received                                                                  |
| 40034  | 33  | 0x21 | Received packets LSB  | Read & Write | packets                                                                         |
| 40035  | 34  | 0x22 | Incorrect packets MSB | Read & Write | No of received                                                                  |
| 40036  | 35  | 0x23 | Incorrect packets LSB | Read & Write | packets with error                                                              |
| 40037  | 36  | 0x24 | Sent packets MSB      | Read & Write |                                                                                 |
| 40038  | 37  | 0x25 | Sent packets LSB      | Read & Write | No of sent packets                                                              |
| 30051  | 50  | 0x32 | Inputs                | Read         | Connected sensors<br>Bit in high state →<br>sensor is connected                 |
| 40052  | 51  | 0x33 | Outputs               | Read & Write | Alarms state<br>bit 6 and 7 alarm<br>outputs                                    |
| 30053  | 52  | 0x34 | Temperature 1         | Read         | Temperature or<br>measured analog                                               |
| 30054  | 53  | 0x35 | Temperature 2         | Read         |                                                                                 |
| 30055  | 54  | 0x36 | Temperature 3         | Read         | in mV·10 for voltage to 2048 mV                                                 |
| 30056  | 55  | 0x37 | Temperature 4         | Read         | in mV-100 for voltage<br>to 256 mV                                              |
| 30057  | 56  | 0x38 | Temperature 5         | Read         | in °C·10 for<br>temperature                                                     |
| 30058  | 57  | 0x39 | Temperature 6         | Read         | in $\Omega$ for resistance                                                      |
| 30059  | 58  | 0x3A | Alarm temperature 1   | Read         | Alarm temperature<br>for alarm output 1                                         |
| 30060  | 59  | 0x3B | Alarm temperature 2   | Read         | Alarm temperature<br>for alarm output 2                                         |
| 30061  | 60  | 0x3C | Junction temperature  | Read         | Module junction<br>temperature                                                  |
| 30062  | 61  | 0x3D | Measurement current   | Read         | Measurement current                                                             |
| 40063  | 62  | 0x3E | MAX alarm level 1     | Read & Write | ]                                                                               |
| 40064  | 63  | 0x3F | MAX alarm level 2     | Read & Write |                                                                                 |
| 40065  | 64  | 0x40 | MAX alarm level 3     | Read & Write | If the temperature exceeds this value                                           |
| 40066  | 65  | 0x41 | MAX alarm level 4     | Read & Write | the corresponding<br>alarm flag is set                                          |
| 40067  | 66  | 0x42 | MAX alarm level 5     | Read & Write |                                                                                 |
| 40068  | 67  | 0x43 | MAX alarm level 6     | Read & Write |                                                                                 |
| 40069  | 68  | 0x44 | MIN alarm level 1     | Read & Write |                                                                                 |
| 40070  | 69  | 0x45 | MIN alarm level 2     | Read & Write | If the temperature is<br>below this value<br>corresponding alarm<br>flag is set |
| 40071  | 70  | 0x46 | MIN alarm level 3     | Read & Write |                                                                                 |
| 40072  | 71  | 0x47 | MIN alarm level 4     | Read & Write |                                                                                 |
| 40073  | 72  | 0x48 | MIN alarm level 5     | Read & Write |                                                                                 |

|        |     | 1109 | JISTELEU                         | 40000        | 0                                                                                                                                                                                                                                                                                                                                             |
|--------|-----|------|----------------------------------|--------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
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| 40074  | 73  | 0x49 | MIN alarm level 6                | Read & Write |                                                                                                                                                                                                                                                                                                                                               |
| 40075  | 74  | 0x4A | Alarm settings 1                 | Read & Write |                                                                                                                                                                                                                                                                                                                                               |
| 40076  | 75  | 0x4B | Alarm settings 2                 | Read & Write | Alarm settings<br>0 – alarm due to the<br>current temperature<br>1 – Remember the<br>value of the alarm,<br>until reset by the<br>master via Modbus                                                                                                                                                                                           |
| 40077  | 76  | 0x4C | Alarm settings 3                 | Read & Write |                                                                                                                                                                                                                                                                                                                                               |
| 40078  | 77  | 0x4D | Alarm settings 4                 | Read & Write |                                                                                                                                                                                                                                                                                                                                               |
| 40079  | 78  | 0x4E | Alarm settings 5                 | Read & Write |                                                                                                                                                                                                                                                                                                                                               |
| 40080  | 79  | 0x4F | Alarm settings 6                 | Read & Write |                                                                                                                                                                                                                                                                                                                                               |
| 40081  | 80  | 0x50 | Constant junction<br>temperature | Read & Write | Value of junction<br>temperature                                                                                                                                                                                                                                                                                                              |
| 40082  | 81  | 0x51 | Junction temperature offset      | Read & Write | Junction temperature offset                                                                                                                                                                                                                                                                                                                   |
| 40083  | 82  | 0x52 | Input 1 settings                 | Read & Write | Analog input mode:<br>0 – input disabled<br>1 – voltage to 2048                                                                                                                                                                                                                                                                               |
| 40084  | 83  | 0x53 | Input 2 settings                 | Read & Write | mV   2 - voltage to 256   mV   3 - J thermocouple   4 - K thermocouple   5 - T thermocouple   6 - N thermocouple   7 - S thermocouple   9 - B thermocouple   10 - Pt100 3-wire   11 - Pt100 2-wire   12 - resistance to   8kΩ   13 - Ni100   14 - KTY81-110   15 - Pt500 3-wire   16 - Pt500 3-wire   17 - Pt1000 3-wire   18 - Pt1000 2-wire |
| 40085  | 84  | 0x54 | Input 3 settings                 | Read & Write |                                                                                                                                                                                                                                                                                                                                               |
| 40086  | 85  | 0x55 | Input 4 settings                 | Read & Write |                                                                                                                                                                                                                                                                                                                                               |
| 40087  | 86  | 0x56 | Input 5 settings                 | Read & Write | +32 – junction<br>temperature is taken<br>from register 40081<br>"Constant junction<br>temperature"                                                                                                                                                                                                                                           |
| 40088  | 87  | 0x57 | Input 6 settings                 | Read & Write |                                                                                                                                                                                                                                                                                                                                               |
| 40089  | 88  | 0x58 | Output 1 settings                | Read & Write | Alarm output settings<br>0 - output is set by<br>PLC<br>+1 - temperature<br>from input 1<br>+2 - temperature<br>from input 2<br>+4 - temperature<br>from input 3<br>+8 - temperature<br>from input 4<br>+16 - temperature<br>from input 5                                                                                                     |
| 40090  | 89  | 0x59 | Output 2 settings                | Read & Write | +32 - temperature<br>from input 6<br>+256 - Output is set<br>if value is greater<br>than Alarm Value<br>(register 40091 or<br>40092) (.cooling')<br>+512 - Output is set<br>if value is less than                                                                                                                                             |

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|--------|-----|------|--------------------|--------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|        |     |      |                    |              | Alarm Value ( register<br>40091 or 40092)<br>("heating")                                                                                                                                                                  |
|        |     |      |                    |              | +1024 – The lowest<br>value from selected<br>inputs<br>+2048 – The greatest<br>value from selected<br>inputs<br>(if not select either of<br>the two above<br>options than is used<br>average value of<br>selected inputs) |
| 40091  | 90  | 0x5A | Alarm Value 1      | Read & Write | Alarm value for<br>outputs                                                                                                                                                                                                |
| 40092  | 91  | 0x5B | Alarm Value 2      | Read & Write |                                                                                                                                                                                                                           |
| 40093  | 92  | 0x5C | Alarm hysteresis 1 | Read & Write | The hysteresis value<br>for alarm outputs                                                                                                                                                                                 |
| 40094  | 93  | 0x5D | Alarm hysteresis 2 | Read & Write |                                                                                                                                                                                                                           |
| 40095  | 94  | 0x5E | Input resistance 1 | Read & Write | Lead wire resistance<br>for each input                                                                                                                                                                                    |
| 40096  | 95  | 0x5F | Input resistance 2 | Read & Write |                                                                                                                                                                                                                           |
| 40097  | 96  | 0x60 | Input resistance 3 | Read & Write |                                                                                                                                                                                                                           |
| 40098  | 97  | 0x61 | Input resistance 4 | Read & Write |                                                                                                                                                                                                                           |
| 40099  | 98  | 0x62 | Input resistance 5 | Read & Write |                                                                                                                                                                                                                           |
| 40100  | 99  | 0x63 | Input resistance 6 | Read & Write |                                                                                                                                                                                                                           |