

PRODUCT NAME: 3D FILAMENT BioWOOD

PRODUCT DESCRIPTION: BioWOOD filament – a thermoplastic polymer in the form of a thread, designed for 3D printing using the FFF/FDM method. Filament coiled on spools, vacuum-packed with desiccant in a PET/PE bag, and then in a box.

SECTION 1: Product and Company identification

1.1 Product identification

Product Name: FILAMENT 3D BioWOOD
Trade Name: FILAMENT 3D BioWOOD 1,75mm
FILAMENT 3D BioWOOD 2,85mm

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses: Thermal processing of 3D printing

1.3 Details of the supplier of the safety data sheet

Supplier: ROSA PLAST Sp. z o.o.
05-074 Hipolitów, Polska
ul. Hipolitowska 102
tel: +48 783 62 62

E-mail address of the person responsible for this safety datasheet: t.kalynczak@rosaplast.pl

SECTION 2: Hazards identification

2.1 Classification:

Classification according to Regulation (EC) No 1272/2008: The product is not classified according to the CLP regulation.

2.2 Label elements

Markings according to EC guidelines: According to the method of calculating the " General Classification Guideline for the Production of the EC " in the latest valid version, the product does not require labeling.

The normal safety measures for handling chemicals should be observed.

SECTION 3: Composition/information on ingredients

Biopolymers

Filling additives

SECTION 4: First aid measures

Eye contact: Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes
Call a physician immediately

Skin contact: Rinse immediately with plenty of water for at least 15 minutes. If skin irritation persists, call a physician
Cool skin rapidly with cold water after contact with hot product. Do not peel filament from the skin. Consult a physician

Inhalation: Move to fresh air. Call a physician immediately

Ingestion: Drink water as a precaution. Never give anything by mouth to an unconscious person. Do not induce vomiting without medical advice
Call a physician immediately

Notes to physician: Treat symptomatically

SECTION 5: Firefighting measures

Flammability:

Autoignition temperature: Not determined

Suitable extinguishing media: Foam, Water, Carbon dioxide (CO₂), Dry chemical, Alcohol resistant foams are preferred if available. General-purpose synthetic foams (including AFFF) or protein foams (but much less effectively)

Unsuitable extinguishing media None

Special protective equipment for firefighters: As in any fire, wear self-contained breathing apparatus, and full protective gear

Under fire conditions: Risks of ignition (followed by flame propagation or secondary explosions) shall be prevented by avoiding accumulation of dust, e.g. on floors and ledges.

SECTION 6: Accidental release measures

Personal precautions: See Section 8. Keep away from sources of ignition. Avoid dust formation. Avoid contact with skin and eyes.

Environmental precautions: Do not flush into surface and ground and ground water or sanitary sewer system.

Methods for cleaning up: Shovel into suitable container for disposal.

SECTION 7: Handling and storage

Safe handling advice: Avoid contact with skin and eyes. Employees should be protected from the possibility of contact with the molten filament during printing. Use personal protective equipment if necessary. In the process of printing, gases and vapors may be generated which may irritate the respiratory system, eyes and skin. It should be processed in a well-ventilated room.

Storage: Store at a temperature between 10°C and 40°C. Protect from sunlight. Store in a dry place.

Precautions: No special precautions required.

SECTION 8: Exposure controls/personal protection

Exposure Control:

Engineering measures: Where possible, local exhaust ventilation and good general room ventilation should be used. Provide adequate exhaust ventilation in places of dust formation.

Exposure limits: None established. This material can generate Particulates Not Otherwise Classifiable (PNOC).

General safety and hygiene:

- Keep away from foodstuffs, beverages, and food.
- Do not eat, drink, smoke.
- Do not breathe dust / smoke.
- Avoid contact with eyes and skin.
- Wash hands before breaks and after work.

Breathing equipment:

- It is not required under normal conditions of use. In the case of loose dust / fumes use a breathing apparatus.

Protection of hands:

- To operate a hot product, heat resistant gloves.

Eye protection:

- Protection glasses

Body protection:

- For transport, hot, molten product - heat-resistant protective clothing.

SECTION 9: Physical and chemical properties

Physical state: Solid,
Appearance: wire
Color: beige,
Odor: low sweet
pH: No information available
Vapor pressure: Not determined
Vapor density: Not determined
Evaporation rate: Not determined
Partition Coefficient (n-octanol/water) Not determined
Density: 1,26 g/cm³
Decomposition temperature: Not determined
Boiling point / boiling range: Not applicable
Melting point / melting range: Not determined
Autoignition temperature: Not determined
Freezing point °C Not determined
Flash point: Not determined
Flammability: No information available
Flammability Limits in Air: No information available
Water solubility: Insoluble
Solubility in other solvents: None known
Solubility: No information available
Other Standards: None

SECTION 10: Stability and reactivity

Reactivity: None expected under conditions of normal use.
Chemical stability: Stable under recommended storage conditions.
Conditions to avoid: Very high temperatures, avoid sources of ignition.
Materials to avoid: Oxidizing agents, Strong bases and acids
Hazardous decomposition products: Burning produces obnoxious and toxic fumes, Aldehydes, Carbon monoxide (CO), carbon dioxide (CO₂), nitrogen oxides, organic decomposition products.
Possibility of hazardous reactions: None expected under conditions of normal use
Polymerization: Not applicable

SECTION 11: Toxicological information

Principle routes of exposure: Eye contact, Skin contact, Inhalation, Ingestion.

Acute toxicity: Not determined

Local effects: May cause eye/skin irritation. Product dust may be irritating to eyes, skin and respiratory system Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhea

Specific effects: May cause skin irritation and/or dermatitis, Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhea, Inhalation of dust may cause shortness of breath, tightness of the chest, a sore throat and cough, Burning produces irritant fumes.

Mutagenic effects: No data is available.

Reproductive toxicity: No data is available.

Carcinogenic effects: No data is available.

Target organ effects: Not determined

Ingestion: No data is available.

Further information: No information available

SECTION 12: Ecological information

Ecotoxicity effects: It is not expected to be very toxic, but if ingested by birds or aquatic life, can cause adverse effects.

Persistence and degradability: It are subject to natural biodegradation under composting conditions

Bioaccumulation: No data available

Mobility: No data available

SECTION 13: Disposal considerations

Waste disposal is recommended in accordance with national and local regulations.

THE COMPANY HAS NO CONTROL OVER THE MANAGEMENT PRACTICES OR MANUFACTURING PROCESSES OF PARTIES HANDLING OR USING THIS MATERIAL. THE INFORMATION PRESENTED HERE PERTAINS ONLY TO THE PRODUCT AS SHIPPED IN ITS INTENDED CONDITION

SECTION 14: Transport information

Not classified as a dangerous good under transport regulations (ADR, RID, ADN, IMDG, ICAO/IATA).

SECTION 15: Regulatory information

Not regulated.

SECTION 16: Other information

The information contained in this safety data sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information provided is only intended as a guide to safe handling, use, processing, storage, transport, disposal and release, and no warranty or quality specification should be taken into account. The information applies only to a specific material and may not be relevant for such material used in combination with other materials or other processes, unless otherwise specified in the text. Although some hazards are described in this document, we cannot guarantee that these are the only hazards that exist.

