

PRODUCT NAME: 3D FILAMENT ASA

PRODUCT DESCRIPTION: ASA filament – acrylonitrile styrene acrylate in the form of a thread, designed for 3D printing using the FFF/FDM method. Filament coiled on spools, vacuum-packed with desiccant in a PET/PE bag, and then in a box.

SECTION 1: Product and Company identification

1.1 Product identification

Product Name: FILAMENT 3D ASA
Trade Name: FILAMENT 3D ASA 1,75mm
FILAMENT 3D ASA 2,85mm

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses: Thermal processing of 3D printing

1.3 Details of the supplier of the safety data sheet

Supplier: ROSA PLAST Sp. z o.o.
05-074 Hipolitów, Polska
ul. Hipolitowska 102
tel: +48 783 62 62

E-mail address of the person responsible for this safety datasheet: t.kalynczak@rosaplast.pl

SECTION 2: Hazards identification

2.1 Classification:

Classification according to Regulation (EC) No 1272/2008: The product is not classified according to the CLP regulation.

2.2 Label elements

Markings according to EC guidelines: According to the method of calculating the " General Classification Guideline for the Production of the EC " in the latest valid version, the product does not require labeling.

The normal safety measures for handling chemicals should be observed.

SECTION 3: Composition/information on ingredients

ASA (Acrylonitrile-Styrene-Acrylate)

Pigment

SECTION 4: First aid measures

Eye contact: Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Call a physician immediately.

Skin contact: Rinse immediately with plenty of water for at least 15 minutes. If skin irritation persists, call a physician. Cool skin rapidly with cold water after contact with hot product. Do not peel filament from the skin. Consult a physician.

Inhalation: Move to fresh air. Call a physician immediately.

Ingestion: Drink water as a precaution. Never give anything by mouth to an unconscious person. Do not induce vomiting without medical advice. Call a physician immediately.

Notes to physician: Treat symptomatically.

SECTION 5: Firefighting measures

Flammability:

Autoignition temperature: Not determined

Suitable extinguishing media: Foam, Water

Unsuitable extinguishing media: None

Special protective equipment for firefighters: As in any fire, wear self-contained breathing apparatus and full protective gear.

Under fire conditions: Risks of ignition (followed by flame propagation or secondary explosions) shall be prevented by avoiding accumulation of dust, e.g. on floors and ledges.

SECTION 6: Accidental release measures

Personal precautions: See Section 8. Keep away from sources of ignition. Avoid dust formation. Avoid contact with skin and eyes.

Environmental precautions: Do not flush into surface and ground and ground water or sanitary sewer system.

Methods for cleaning up: Shovel into suitable container for disposal.

SECTION 7: Handling and storage

Safe handling advice: Avoid contact with skin and eyes. Employees should be protected from the possibility of contact with the molten filament during printing. Use personal protective equipment if necessary. In the process of printing, gases and vapors may be generated which may irritate the respiratory system, eyes and skin. It should be processed in a well-ventilated room.

Storage: Store at a temperature between 10 °C and 50 °C. Store in a dry place.

Precautions: No special precautions required.

SECTION 8: Exposure controls/personal protection

Exposure Control:

Engineering measures: Where possible, local exhaust ventilation and good general room ventilation should be used. Provide adequate exhaust ventilation in places of dust formation.

Exposure limits: None established. This material can generate Particulates Not Otherwise Classifiable (PNOC).

General safety and hygiene:

- Keep away from foodstuffs, beverages, and food.
- Do not eat, drink, smoke..
- Do not breathe dust / smoke.
- Avoid contact with eyes and skin.
- Wash hands before breaks and after work.

Breathing equipment:

- It is not required under normal conditions of use. In the case of loose dust / fumes use a breathing apparatus.

Protection of hands:

- To operate a hot product, heat resistant gloves.

Eye protection:

- Protection glasses

Body protection:

- For transport, hot, molten product - heat-resistant protective clothing.

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ul. Hipolitowska 102, 05-074 Hipolitów

tel.: +48 22 783 62 62, www.rosa3d.pl

SECTION 9: Physical and chemical properties

Physical state: Solid,

Appearance: wire

Color: beige and related to the pigment used.

Odor: almost odorless

pH: natural

Vapor pressure: Not determined

Vapor density: Not determined

Evaporation rate: Not determined

Partition Coefficient (n-octanol/water) Not determined

Density: 1,07 g/cm³

Decomposition temperature:

Boiling point / boiling range: Not applicable

Melting point / melting range: Not determined

Autoignition temperature: Not determined

Freezing point °C Not determined

Flash point: Not determined

Flammability: No information available

Flammability Limits in Air: No information available

Water solubility: Insoluble

Solubility in other solvents: Soluble in THF, acetone and other similar solvents

Solubility: No information available

Other Standards: None

SECTION 10: Stability and reactivity

Reactivity: None expected under conditions of normal use.

Chemical stability: Stable under recommended storage conditions.

Conditions to avoid: Temperatures above 60 °C.

Materials to avoid: Oxidizing agents, Strong bases

Hazardous decomposition products: Burning produces obnoxious and toxic fumes, Aldehydes, Carbon monoxide (CO), carbon dioxide (CO₂)

Possibility of hazardous reactions: None expected under conditions of normal use.

Polymerization: Not applicable

SECTION 11: Toxicological information

Principle routes of exposure: Eye contact, Skin contact, Inhalation, Ingestion.

Acute toxicity: Not determined

Local effects: May cause eye/skin irritation. Product dust may be irritating to eyes, skin and respiratory system. Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhea.

Specific effects: May cause skin irritation and/or dermatitis, Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhea, Inhalation of dust may cause shortness of breath, tightness of the chest, a sore throat and cough, Burning produces irritant fumes.

Mutagenic effects: No data is available.

Reproductive toxicity: No data is available.

Carcinogenic effects: No data is available.

Target organ effects: Not determined

Ingestion: No data is available.

Further information: No information available

SECTION 12: Ecological information

Ecotoxicity effects: In a ground environment, the material should remain in the soil. In the aquatic environment the material will sink and remain in sediments.

Persistence and degradability: The water insoluble polymer is expected to be inert to environment. No significant biodegradation is expected.

Bioaccumulation: No data available

Mobility: No data available.

SECTION 13: Disposal considerations

Waste disposal is recommended in accordance with national and local regulations.

The company has no control over the management practices or manufacturing process of parties handling or using material. The information presented here pertains only to the product as shipped in its intended condition.

SECTION 14: Transport information

Not regulated.

SECTION 15: Regulatory information

Not regulated.

SECTION 16: Other information

The information contained in this safety data sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information provided is only intended as a guide to safe handling, use, processing, storage, transport, disposal and release, and no warranty or quality specification should be taken into account. The information applies only to a specific material and may not be relevant for such material used in combination with other materials or other processes, unless otherwise specified in the text. Although some hazards are described in this document, we can not guarantee that these are the only hazards that exist.

